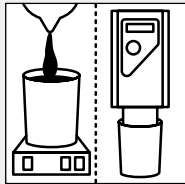
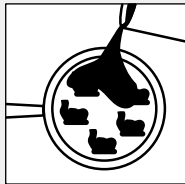


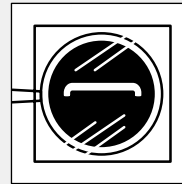
# Prozessbeschreibung – Negativform-Herstellung mit Gips



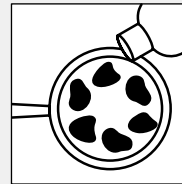
1. Gips unter Vakuum anmischen.



2. Gips in Einbettform oder Micropol-Küvette füllen.

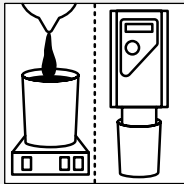


3. Ca. 15 bis 20 Minuten aushärten lassen.

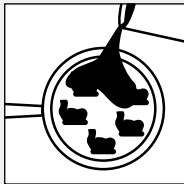


4. Abdruck entnehmen, Wachsreste durch Ausbrühen entfernen, Gipsform trocknen lassen und mit Isolat isolieren.

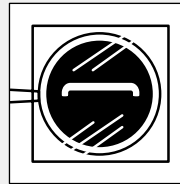
# Manufacturing Process – Manufacturing Negative Molds with Plaster



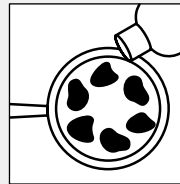
1. Mix plaster under vacuum



2. Fill plaster into investment form or Micropol flask



3. Let it harden for approx. 15 to 20 minutes



4. Remove impression, remove wax residues by boiling, let plaster form dry and insulate it with Isolat